



OFFICIAL

Firing Schedule for VINTAGE™ HALO™ Porcelain System

FAHRENHEIT 110v	Drying Temp.	Drying Time (min)	Entry Temp.	Vacuum	Incr. Temp (min)	Vacuum Final Temp.	Final Temp.	Holding Time
Firing of Powder Opaque I	*	1	1256	full	90	1724-1742	1724-1742	0
Firing of Powder Opaque II	*	3	1256	full	90	1724-1742	1724-1742	0
Firing of Paste Opaque I	*	6	842	full	90	1742	1742	1
Firing of Paste Opaque II	*	6	842	full	90	1724	1724	1
Porcelain Margin, 1st Firing	*	5	1256	full	90	1724-1742	1724-1742	0
Porcelain Margin, 2nd Firing	*	5	1256	full	90	1724-1742	1724-1742	0
Firing of Body, Opaque-Dentin, Incisal and Translucent, 1st Firing	*	5-7	1256	full	90	1688-1706	1688-1706	0
Correction Body Bake, 2nd Firing	*	5-7	1256	full	90	1670-1688	1670-1688	0
Self-Glazing	*	5-7	1256	No Vacuum	90	No Vacuum	1670-1688	0
CPM and CPM Fine	*	5-7	1256	No Vacuum	90	No Vacuum	1598-1616	0
Firing of correction (Add-on Porcelain)	*	5-7	1256	full	90	1598	1598	0
Firing of Gingiva (Vintage Pink, Dark Pink)	*	5-7	1256	full	90	1598	1598	0

* Drying time/temperature is oven dependent; it is very important in eliminating steam tears. Call Shofu technical support for additional information. The information above is a recommended guideline.





OFFICIAL

Firing Schedule for VINTAGE™ HALO™ Porcelain System

CELSIUS 110v	Drying Temp.	Drying Time (min)	Entry Temp.	Vacuum	Incr. Temp (min)	Vacuum Final Temp.	Final Temp.	Holding Time
Firing of Powder Opaque I	*	1	680	full	50	940-950	940-950	0
Firing of Powder Opaque II	*	3	680	full	50	940-950	940-950	0
Firing of Paste Opaque I	*	6	450	full	50	950	950	1
Firing of Paste Opaque II	*	6	450	full	50	940	940	1
Porcelain Margin, 1st Firing	*	5	680	full	50	940-950	940-950	0
Porcelain Margin, 2nd Firing	*	5	680	full	50	940-950	940-950	0
Firing of Body, Opaque-Dentin, Incisal and Translucent, 1st Firing	*	5-7	680	full	50	920-930	920-930	0
Correction Body Bake, 2nd Firing	*	5-7	680	full	50	910-920	910-920	0
Self-Glazing	*	5-7	680	No Vacuum	50	No Vacuum	910-920	0
CPM and CPM Fine	*	5-7	680	No Vacuum	50	No Vacuum	870-880	0
Firing of correction (Add-on Porcelain)	*	5-7	680	full	50	870	870	0
Firing of Gingiva (Vintage Pink, Dark Pink)	*	5-7	680	full	50	870	870	0

* Drying time/temperature is oven dependent; it is very important in eliminating steam tears. Call Shofu technical support for additional information. The information above is a recommended guideline.

