

CEMENT DURATION CHART

| | MIXING | WORKING | SETTING |
|---|-----------------------------------|---|-------------------------------|
| HY-BOND CEMENT | | | |
| POLYCARBOXYLATE | within 60 sec | 3 min start of mixing | 6 min end of mixing |
| POLYCARBOXYLATE TEMPORARY | within 60 sec until homogenous | - | 5 min end of mixing |
| ZINC OXIDE EUGENOL TEMPORARY | within 60 sec | 2 min end of mixing until crown is seated | 5 min end of mixing |
| ZINC PHOSPHATE | within 60 sec | 3 min/30 sec start of mixing | 6 min/30 sec end of mixing |
| RESI GLASS | 10 sec | 3 min/30 sec start of mixing | 7 min end of mixing |
| GLASIONOMER CEMENT | | | |
| BASE | not to exceed 30 sec | 2 min/30 sec start of mixing | 4 min end of mixing |
| CORE SHADE | not to exceed 30 sec | 2 min/50 sec start of mixing | 4 min end of mixing |
| CX-PLUS | 30 sec | 3 min/30 sec start of mixing | 3 min/45 sec end of mixing |
| CX-PLUS CAPSULES | 10 sec | 3 min/10 sec start of mixing | 4 min/10 sec end of mixing |