



# one SHOT

## Vintage ZR Uni-Layer HT Firing Chart

Celsius	Pre-heating (Celsius)	Drying (min)	Vacuum	Increase Temp. (C/min)	Vacuum Final Temp.	Final Temp.	Holding Time (min) Under Vacuum
Opaque Liner	400°C	7-8	Full-start 400 / pull into hold time	45°C/min	935	935	1 min
Margin	400°C	5-6	Full-start 400 / pull into hold time	45°C/min	1050	1050	1 min
Body	400°C	5-6	Full-start 400 / pull into hold time	45°C/min	905	905	1 min
Second Body	400°C	5-6	Full-start 400 / pull into hold time	45°C/min	900	900	1 min
Glaze Cycle	400°C	5-6	No	45°C/min	No	895	30 sec