

## Firing Schedule for VINTAGE HALO Porcelain System

	Pre-heating (Celsius)	Drying (min)	Vacuum	Incr. tem- perature (C/min)	Vacuum final tem- perature	Final Tem- perature	Holding time (min)
Firing of powder opaque I	400	3	full	45	955	955	0
Firing of powder opaque II	400	3	full	45	955	955	0
Firing of paste opaque I	400	6	full	45	955	955	1
Firing of paste opaque II	400	6	full	45	955	945	1
Firing of body, opaque dentin, incisal and translucent, 1. firing	400	5	full	45	935	935	0
Firing of body, opaque dentin, incisal and translucent, 2. Firing	400	5	full	45	930	930	0
Self-glazing	400	3-5	0	45	0	920	0
Firing of correction (Add-On Porcelain)	400	3-5	full	45	870	870	0
Firing of gingiva (pink, dark pink)	400	3-5	full	45	870	870	0



**Vlad Marsh**  
National Technical Manager

**SHOFU DENTAL CORPORATION**  
1225 Stone Drive  
San Marcos, CA 92078-4059 USA

Cell: (760) 473-7400  
Fax: (760) 736-3276  
Voice Mail: 1-800-827-4638 x218  
E-mail: vmarsh@shofu.com