



## Firing Schedule for VINTAGE ZR™ Porcelain System

CELSIUS	Pre-heating (Celsius)	Drying (min)	Vacuum	Incr. Temp. (C/min)	Vacuum Final Temp.	Final Temp	Holding Time (min) Under Vacuum
Opaque Liner	400	7 - 8	Full – Start 400/ Pull into Hold Time	45	935	935	1
Margin	400	5-6	Full – Start 400/ Pull into Hold Time	45	1050	1050	1
Body	400	5-6	Full – Start 400/ Pull into Hold Time	45	905	905	1
2 <sup>nd</sup> Body	400	5-6	Full – Start 400/ Pull into Hold Time	45	900	900	1
Glaze Cycle	400	5-6	no	45	no	895	30 seconds



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